

검사성적서 Inspection Report

Supplier Name : (주)파트스몰 (Parts Mall Corporation)

Date : 2019. 03 . 08 .



작성/Drawn	검 토/Checked	승인/Approved
/	/	/

품질 Rank	차 종(Model)	SONATA-YF 10-	품 번(Part No)	545303S100(PXCJA-031)
	품 명(Part Name)	BALL JOINT ASS'Y-LWR ARM	검사일자(Inspection Date)	2017.11.08
	LOT No	-	LOT Size	5 EA
	양품수/검사수(Acc't/Ins)	5/5	관 정(Judge)	Accept Reject
배 포 처(Distribution)	구매 (Purchasing)	생기 (MFG.Eng'g)	제기 (Prod.Eng'g)	생산 (Production)

No	1	2	3	4	5	6	7	8	Remark
Characteristic	외 관(Appreance)	회전T/Q (Rotation Torque)	요동T/Q (Swing Load)	GREASE주입량(Amount of Grease)	ANGLE(X-X)	B/STUD 구중심 전장(Length of Ballstud)	B/S 나사정밀도(Ball Stud DISTANCE)	전장 (HOLE DISTANCE)	
Spec	유해한 결함무(No Damage)	10~120kgf.cm	25KN Min	0.5g	46° Min	(38)	18+0-0.06	40±0.1	
Method Gage	육 안(Visual)	T/Q시험기 (Torque Tester)	T/Q시험기 (Push pull G/G)	전자저울(Weighing Scale)	ANGLE	Height Gauge	Vernier Calipers	Vernier Calipers	
Rank	A	A	A	B	B	B	A	B	
1	OK	60	35	0.5	49	38.15	18	40	
2	OK	60	35	0.5	48	38.21	18	39.98	
3	OK	60	35	0.5	49	38.08	18	40	
4	OK	60	35	0.5	49	38.13	18	40	
5	OK	60	35	0.5	49	38.15	18	40.01	
6									
7									
8									
9									
10									
Overall result	OK	OK	OK	OK	OK	OK	OK	OK	OK



 S. D. RYOO, President

PARTS MALL CORPORATION